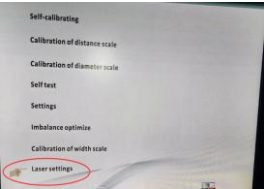



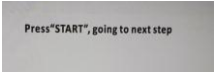





laser carlibration				
step 1 KEY	measuring the tire note: the "a" value and dimeter of the tire must be correct			
step 2	choose laser setting			
step 3	<ul style="list-style-type: none"> * check if the laser line is perpendicular to the ground * the laser point should in the middle of the counterweight * if not, adjust the laser device assemebly 			the laser point should in the middle of the counterweight
step 4	<ul style="list-style-type: none"> * check if the laser line is at the same core with the thread rod center point * if not, adjust the laser device assemebly 			
step 5	* measuring the data from main saft radius to the laser point, input the right data			
step 6 KEY	* adjust the laser point which should be at the same place of the scale when you measure the "a" value			
			same place of scale in step 1 with the laster point	

step 7	run the machine, put 100g weight on the 12"oclock top		
step 8	turn the wheel, make sure the laser point should be in the middle of the 100g weight at 6 oclock, press ALU		
finish			