laser carlibration				
step 1 KEY	measuring the tire note: the "a"value and dimeter of the tire must be correct		Retute the measure scale, Measure date of ring, When finished, Press' START* D	
step 2	choose laser setting	Self-calibration Calibration of distance value Calibration of distance value Self-test Settings Imbalance captinite Calibration of which scale Later settings Later settings Later settings Later settings		
step 3	* check if the laser line is perpendicular to the ground * the laser point should in the middle of the counterweight * if not, adjust the laser device assemebly	99'1		
step 4	* check if the laser line is at the same core with the thread rod center point * if not, adjust the laser device assemebly		the laser point should in the middle of the counterweight	
step 5	* measuring the data from main saft radius to the laser point, input the right data	D: D+		
step 6 KEY	* adjust the laser point which should be at the same place of the scale when you measure the "a" value	b. (b.	same place of scale in step 1 with the laster point	

step 7	run the machine, put 100g weight on the 12"oclock top	Press"START", going to next step	
step 8	turn the wheel, make sure the laser point should be in the middle of the 100g weight at 6 oclock, press ALU		THE P. P.

finish