



TWF-95

3-step-calibration / DF-I-S values editing

TWF-95 machines can be calibrated from approx. August 2017 in the following instruction. In this process the DF-I-S values will be edited.

Process:

1. Mount a wheel (steelwheel = rim + tyre, 14/15/16 inch)
2. Remove all weights
3. Edit the value of the tyre A / B / D
4. Press in sequence the following buttons: **M / E / A-down / A-up / FINE**
5. Close protection hood, machine runs and stops
6. Open hood, turn wheel as shown in screen on position, mount 100 g weight on 12 o'clock
7. Close protection hood, machine runs and stops
8. Open hood, remove 100 g weight
9. Turn wheel as shown in screen on position, mount 100 g weight on 12 o'clock
10. Close protection hood, machine runs and stops
11. Open hood, remove 100 g weight on the left side
12. Ready

The DF-I-S values are edited

Now do the 100 g calibration as usual shown on screen in menu "self-calibration"